

## 1. Identification

<b>Product identifier</b>	<b>CENTURY™ D1</b>
<b>Other means of identification</b>	
<b>SDS number</b>	8930
<b>Product Code</b>	200000000536
<b>Recommended use</b>	Industrial uses: Uses of substances as such or in preparations at industrial sites. Formulation [mixing] of preparations and/or re-packaging (excluding alloys).
<b>Recommended restrictions</b>	None known.
<b>Manufacturer/Importer/Supplier/Distributor information</b>	
<b>Company</b>	Kraton Chemical, LLC
<b>Address</b>	P.O. Box 550850 Jacksonville, FL
<b>Zip</b>	32255-0850
<b>Country</b>	USA
<b>Phone Number</b>	904-928-8700
<b>Alternate Phone Number</b>	800-526-5294
<b>Fax Number</b>	904-928-8780
<b>Emergency-US</b>	CHEMTREC 800-424-9300

## 2. Hazard(s) identification

<b>Physical hazards</b>	Not classified.
<b>Health hazards</b>	Not classified.
<b>OSHA defined hazards</b>	Not classified.
<b>Label elements</b>	
<b>Hazard symbol</b>	None.
<b>Signal word</b>	None.
<b>Hazard statement</b>	The substance does not meet the criteria for classification.
<b>Precautionary statement</b>	
<b>Prevention</b>	Observe good industrial hygiene practices.
<b>Response</b>	Wash hands after handling.
<b>Storage</b>	Store away from incompatible materials.
<b>Disposal</b>	Dispose of waste and residues in accordance with local authority requirements.
<b>Hazard(s) not otherwise classified (HNOC)</b>	After prolonged contact with highly porous materials, this product may spontaneously combust.
<b>Supplemental information</b>	None.

## 3. Composition/information on ingredients

### Substances

Chemical name	Common name and synonyms	CAS number	%
Monomer acid		68955-98-6	100

## 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
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<b>Skin contact</b>	Wash off with soap and water. Get medical attention if irritation develops and persists.
<b>Eye contact</b>	Rinse with water. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur.
<b>Most important symptoms/effects, acute and delayed</b>	Direct contact with eyes may cause temporary irritation.
<b>Indication of immediate medical attention and special treatment needed</b>	Treat symptomatically.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

## 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed. Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Wear suitable protective equipment. Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	Porous material such as rags, paper, insulation, or organic clay may spontaneously combust when wetted with this material.

## 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away.
<b>Methods and materials for containment and cleaning up</b>	Absorb in vermiculite, dry sand or earth and place into containers.  Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.  Small Spills: Absorb in vermiculite, dry sand or earth and place into containers. Clean surface thoroughly to remove residual contamination.  Never return spills to original containers for re-use.
<b>Environmental precautions</b>	Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

<b>Precautions for safe handling</b>	Porous material such as rags, paper, insulation, or organic clay may spontaneously combust when wetted with this material. May auto-oxidize with sufficient heat generation to ignite if spread (as a thin film) or absorbed on porous or fibrous material. Contaminated rags and cloths must be put in fireproof containers for disposal. Avoid prolonged exposure. Avoid release to the environment. Observe good industrial hygiene practices. Follow all SDS/label precautions even after container is emptied because they may retain product residues.
<b>Conditions for safe storage, including any incompatibilities</b>	Do not store in direct sunlight. Store in original tightly closed container. Keep containers closed when not in use. Store at ambient temperature and atmospheric pressure.

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### U.S. - OSHA Components

Components	Type	Value	Form
Monomer acid (CAS 68955-98-6)	TWA	5 mg/m3	Oil Mist; Respirable;

ACGIH Components	Type	Value	Form
Monomer acid (CAS 68955-98-6)	STEL	10 mg/m3	Oil Mist; Respirable;
	TWA	5 mg/m3	Oil Mist; Respirable;
<b>Biological limit values</b>	No biological exposure limits noted for the ingredient(s).		
<b>Appropriate engineering controls</b>	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.		
<b>Individual protection measures, such as personal protective equipment</b>			
<b>Eye/face protection</b>	Wear safety glasses with side shields (or goggles).		
<b>Skin protection</b>			
<b>Hand protection</b>	Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.		
<b>Other</b>	Wear suitable protective clothing.		
<b>Respiratory protection</b>	In case of insufficient ventilation, wear suitable respiratory equipment.		
<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.		
<b>General hygiene considerations</b>	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Eye wash fountain and emergency showers are recommended.		

## 9. Physical and chemical properties

<b>Appearance</b>	Liquid.
<b>Physical state</b>	Liquid.
<b>Form</b>	Semi-solid to liquid
<b>Color</b>	Light yellow
<b>Odor</b>	Fatty Acid
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	95 °F (35 °C) Titer
<b>Initial boiling point and boiling range</b>	> 392 °F (> 200 °C)
<b>Flash point</b>	356.0 °F (180.0 °C) Cleveland Open Cup
<b>Evaporation rate</b>	0 (n-BuAc=1) estimated
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	< 0.001 mm Hg at 20°C
<b>Vapor density</b>	Not available.
<b>Relative density</b>	0.9 at 25°C/25°C (water=1)
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	15 mg/L at 20°C; Data is for similar product.
<b>Partition coefficient (n-octanol/water)</b>	4.9 at 25°C; Data is for similar product.
<b>Auto-ignition temperature</b>	662 °F (350 °C) Data is for similar product.
<b>Decomposition temperature</b>	Not available.

<b>Viscosity</b>	35 cSt at 40°C
<b>Other information</b>	
<b>Density</b>	900.00 kg/m <sup>3</sup> at 20°C
<b>Percent volatile</b>	0 % by weight estimated
<b>Weighted solids</b>	100 %

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Strong oxidizing agents. Avoid temperatures exceeding the flash point. Contact with incompatible materials. Porous material such as rags, paper, insulation, or organic clay may spontaneously combust when wetted with this material.
<b>Incompatible materials</b>	Strong oxidizing agents.
<b>Hazardous decomposition products</b>	Upon decomposition this product emits acrid dense smoke with carbon dioxide, carbon monoxide, water and other products of combustion.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Prolonged inhalation may be harmful.
<b>Skin contact</b>	No adverse effects due to skin contact are expected.
<b>Eye contact</b>	Direct contact with eyes may cause temporary irritation.
Monomer acid	Irritation Corrosion - Eye, No eye irritation.; Data is for similar product.; OECD 405 Result: Negative Species: New Zealand white rabbit Observation Period: 72 hr
<b>Ingestion</b>	Expected to be a low ingestion hazard.

<b>Symptoms related to the physical, chemical and toxicological characteristics</b>	Direct contact with eyes may cause temporary irritation.
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### Information on toxicological effects

<b>Acute toxicity</b>	Based on available data, the classification criteria are not met.
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Components	Species	Test Results
Monomer acid (CAS 68955-98-6)		
<b><u>Acute</u></b>		
<b>Oral</b>		
LD50	Rat	> 2000 mg/kg
	Wistar rat	> 2000 mg/kg, 14 days Data is for similar product.; OECD 401
NOAEL	Sprague-Dawley rat	4000 mg/kg/day, 13 wk No toxicity to reproduction.; Data is for similar product.; OECD 416
<b><u>Subacute</u></b>		
<b>Oral</b>		
NOAEL	Sprague-Dawley rat	741 mg/kg/day, 13 wk Data is for similar product.; OECD 408

\* Estimates for product may be based on additional component data not shown.

<b>Skin corrosion/irritation</b>	Prolonged skin contact may cause temporary irritation.
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<b>Corrosivity</b>	
Monomer acid	Irritation Corrosion - Skin, No skin irritation.; Data is for similar product.; OECD 404 Result: Negative Species: New Zealand white rabbit Test Duration: 4 hr

**Serious eye damage/eye irritation**

Direct contact with eyes may cause temporary irritation.

**Eye Contact**

Monomer acid

Irritation Corrosion - Eye, No eye irritation.; Data is for similar product.; OECD 405  
Result: Negative  
Species: New Zealand white rabbit  
Observation Period: 72 hr

**Respiratory or skin sensitization**

**Respiratory sensitization** Not available.

**Skin sensitization** This product is not expected to cause skin sensitization.

**Skin sensitization**

Monomer acid

Maximisation Assay (Magnusson and Kligman), Not a skin sensitizer.; Data is for similar product.; OECD 406  
Result: Negative  
Species: Guinea pig

**Germ cell mutagenicity**

No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Mutagenicity**

Monomer acid

Germ Cell Mutagenicity: Ames, Not mutagenic in Ames Test.; Data is for similar product.; OECD 471;  
Result: Negative  
Species: Salmonella typhimurium  
In Vitro Mammalian Cell Gene Mutation, This material is considered to be non-clastogenic to human lymphocytes in vitro.; Data is for similar product.; OECD 473  
Result: Negative  
Species: Human

**Carcinogenicity**

This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

**IARC Monographs. Overall Evaluation of Carcinogenicity**

Not listed.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)**

Not listed.

**US. National Toxicology Program (NTP) Report on Carcinogens**

Not listed.

**Reproductive toxicity**

This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure**

Not classified.

**Specific target organ toxicity - repeated exposure**

Not classified.

**Aspiration hazard**

Not available.

**12. Ecological information**

**Ecotoxicity**

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
Monomer acid (CAS 68955-98-6)	EC50	Bacteria ( <i>Pseudomonas putida</i> ) > 10000 mg/l
	EL50	Green algae ( <i>Scenedesmus subspicatus</i> ) > 1000 mg/l, 24 hr OECD 201
		> 1000 mg/l, 72 hr OECD 201
<i>Chronic</i>	NOEC	Earthworm > 1000 mg/kg, 8 wk OECD 222
	<b>Aquatic</b>	
Crustacea	EL50	Water flea ( <i>Daphnia magna</i> ) > 1000 mg/l, 48 hr OECD 202
Fish	LL50	Ide, silver or golden orfe ( <i>Leuciscus idus</i> ) > 1000 mg/l, 96 hr OECD 203

Components	Species	Test Results
<i>Chronic</i> Crustacea	NOEL Daphnia magna	> 5 mg/l, 21 days OECD 211

\* Estimates for product may be based on additional component data not shown.

**Persistence and degradability** The product is expected to be biodegradable.

#### Biodegradability

##### Percent degradation (Aerobic biodegradation)

Monomer acid

67 % OECD 301 B

Result: readily biodegradable

Species: Activated sewage sludge

Test Duration: 28 day

#### Bioaccumulative potential

##### Partition coefficient n-octanol / water (log Kow)

CENTURY™ D1

4.9 LogKow, at 25°C; Data is for similar product.

#### Mobility in soil

No data available.

#### Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

### 13. Disposal considerations

#### Disposal instructions

Collect and reclaim or dispose in sealed containers at licensed waste disposal site.

#### Local disposal regulations

Dispose in accordance with all applicable regulations.

#### Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

#### Waste from residues / unused products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

#### Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

### 14. Transport information

#### DOT

Not regulated as dangerous goods.

#### IATA

Not regulated as dangerous goods.

#### IMDG

Not regulated as dangerous goods.

#### Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not available.

### 15. Regulatory information

#### US federal regulations

This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

#### Toxic Substances Control Act (TSCA)

All components are either listed on the US EPA TSCA Inventory list and designated as "active" or are exempt from listing.

##### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

#### CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

#### SARA 304 Emergency release notification

Not regulated.

#### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

#### Superfund Amendments and Reauthorization Act of 1986 (SARA)

##### SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting) Not regulated.

**Other federal regulations**

**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**  
Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**  
Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

**16. Other information, including date of preparation or last revision**

**Issue date** 12-03-2014  
**Revision date** 11-30-2020  
**Version #** 3.1  
**NFPA ratings** Health: 1  
Flammability: 1  
Instability: 0

**NFPA ratings**



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**Revision information**

This document has undergone significant changes and should be reviewed in its entirety.