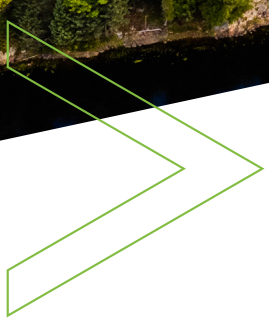




# KRATON

SUSTAINABLE SOLUTIONS.  
ENDLESS INNOVATION.™



PRODUCT GUIDE  
**OLEOCHEMICAL AND ROSIN**

# TABLE OF CONTENTS

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3	<b>Sustainable and Versatile</b>
4	<b>Leading Producer of Pine Chemistry</b>
4	<b>High-Quality, Excellent Consistency</b>
5	<b>Features of Kraton Products</b>
6	<b>Fatty Acids</b>
7	<b>Distilled Tall Oil</b>
8	<b>Tall Oil Rosins and Soaps</b>
10	<b>Potential Application</b>
Back Cover	<b>About Kraton</b>

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## Sustainable Solutions

Our product's low carbon footprint and high bio-based content can help advance customers' sustainability goals. As part of our commitment, we have obtained bio-based certifications for our products under the U.S. Department of Agriculture (USDA) BioPreferred® Program.

Over 115 of Kraton products are USDA BioPreferred certified, meaning they meet or exceed the minimum bio-based requirements for one or more product categories identified by the USDA. The bio-based certification provides scientific, independently verified evidence of Kraton products' biomass content, based on ASTM D6866, a widely used testing standard.

## Broad Product Application

You can find SYLFAT™, SYLVAROS™, and SYLVATAL™, pine chemicals in applications:

- » Alkyd Resins
- » Metalworking Fluids
- » Asphalt Emulsions
- » Epoxy Ester Resins
- » Ester Solvents
- » Fuel Additives
- » Lubricant Additives
- » Rust Inhibitors
- » Anti-wear Agents
- » Friction Modifiers
- » Oilfield Chemicals
- » Textiles
- » Special Industrial & Household Cleaners
- » Flotation Reagents/Collectors
- » Plasticizers for Rubber
- » Construction
- » Coatings Surfactants
- » Paper Sizing





# LEADING GLOBAL PRODUCER OF PINE CHEMISTRY

## HIGH-QUALITY, EXCELLENT CONSISTENCY

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Kraton develops, manufactures and markets bio-based chemicals and specialty polymers that deliver exceptional value and enhance the lives of people all over the world.

Our bio-based chemistry portfolio delivers sustainable value, helping numerous industries replace non-renewable sources with environmentally-friendly alternatives offering unmatched performance. With almost a century of experience making pine-based raw materials and the largest manufacturing capacity worldwide, our specialty chemicals help improve the quality of thousands of everyday products through safer, better chemistry. Our manufacturing facility in Sandarne, Sweden was one of the pioneers in developing a process for refining tall oil into bio-based chemicals. In fact, the term “tall” originated from the Swedish term for pine trees.

Kraton is the world’s largest producer of pine chemicals and specialty resins based on crude tall oil (CTO), a byproduct of pine wood pulping. This feedstock and our primary bio-refinery products – SYLFAT™ tall oil fatty acids (TOFA), SYLVAROS™ tall oil rosin (TOR) and SYLVATAL™ distilled tall oil (DTO) – are bio-based, natural, non-edible and have an overall lower carbon footprint compared to vegetable alternatives.

CTO is derived from pine trees, so it is not as sensitive to seasonal changes compared to other plant-derived alternatives. This, in combination with our world-class bio-refineries, enable our products to have excellent composition consistency and constant high quality.

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## High Supply Security

Kraton's global, well-established network of bio-refineries enables us to provide high supply security of products. In combination with our bio-derived raw material, our products deliver excellent composition consistency and constant high quality.

## Advancing the Bio-based Economy

We recognize a growing need for customers to integrate their processes and products into the bio-based economy. Our sustainable solutions can help customers to:

- » Shift to the use of renewable raw materials
- » Lower carbon footprint\*
- » Extend product life
- » Improve product performance

## Sustainable Chemistry

- » Bio-based
- » Produced from a by-product of Kraft pulp industry
- » Sourced from responsibly managed forests
- » Do not compete for land with food crops
- » Are not genetically modified (non-GMO)
- » Do not require land-use change

\* All relevant life cycle stages of the end-product must be considered to identify the overall life cycle impact along the value chain. The actual life cycle performance improvement that is achieved can only be concluded through an ISO certified process. Product specific biogenic carbon credit depends on process, composition and local energy source.





## Fatty Acids

**SYLFAT™** fatty acids are useful in a wide range of industrial applications. The utility of these product ranges can be found in the long carbon chain (C18), acid function of the carboxyl group (COOH) and unsaturation of the double bonds. Each of the SYLFAT fatty acids have a unique degree of unsaturation and fatty acid distribution, which is related to the region of origin.

All SYLFAT tall oil fatty acids (TOFA) have a high fatty acid content, a low content of rosin acids and unsaponifiables, SYLFAT 2 and SYLFAT 2LT are from

European, particularly Scandinavian, origin and have a specific characteristic to have more double bounds (e.g. higher Iodine Value) compared to TOFA with an origin closer to the equator, such as SYLFAT FA1 and SYLFAT FA2. SYLFAT 2 and SYLFAT FA2 provide a combination of light color, good color stability and air-drying properties. SYLFAT 2LT is a specialty grade of TOFA with excellent low temperature properties typically used as fuel additive to improve lubricity of low sulfur diesel.

Product	SYLFAT 2	SYLFAT 2LT	SYLFAT FA1	SYLFAT FA2
Product Description	TOFA	TOFA	TOFA	TOFA
Region of Origin	Europe	Europe	USA	USA
Color Gardner	4	4	4	3
Bio-based Content* (%)	100	100	100	100
Acid Value (mg KOH/g)	195	195	194	196
Viscosity (mPa.s at 20°C)	35	33	35	33
Free Rosin Acids (%)	1.9	1.9	2.5	0.9
Unsaps (%)	1.7	1.8	2.0	1.3
Iodine Value (cg I <sub>2</sub> /g)	151	154	125	125
Pour Point (°C)	-9	-13	3	2
Cloud Point (°C)	-6	-10	4	9

Typical results and actual product specifications can be obtained from Product Data Sheets

\*According to the USDA BioPreferred® Program. USDA Bio-based product certificate available upon request.



## Distilled Tall Oil

The **SYLVATAL™** products are distilled tall oils (DTO) containing 10-40 percent rosin acids. SYLVATAL products combine the advantages of fatty acids and rosin acids, and therefore, an ideal raw material for functional products like metalworking fluids, oilfield chemicals, soaps, cleaners and alkyd resins. SYLVATAL grades help to provide hardness improvement for indoor varnishes with high gloss and excellent water and alkali resistance. When used as magnesium soaps, SYLVATAL products can be efficient dispersants for fuel oils.

SYLVATAL 10S, SYLVATAL 20S, SYLVATAL 20/25S and SYLVATAL 20/30S grades are from European, particularly Scandinavian, origin and have a specific characteristic to have more double bounds (i.e. higher Iodine Value) compared to DTO with an origin closer to the equator, such as SYLVATAL D25LR, SYLVATAL D30LR and D40LR products.

Product	SYLVATAL 10S	SYLVATAL 20S	SYLVATAL D25LR	SYLVATAL 25/30S	SYLVATAL D30LR	SYLVATAL D40LR
Product Description	DTO	DTO	DTO	DTO	DTO	DTO
Region of Origin	Europe	Europe	USA	Europe	USA	USA
Color Gardner	5	5	3	6	3	4
Bio-based Content* (%)	100%	100%	100%	100%	100%	100%
Acid Value (mg KOH/g)	193	191	188	196	186	183
Viscosity (mPa.s at 20°C)	45	70	120	115	170	340
Free Rosin Acids (%)	10%	20%	26%	27%	30%	37%
Unsaps (%)	2%	2%	4%	2%	4%	4%

Typical results and actual product specifications can be obtained from Product Data Sheets  
 \*According to the USDA BioPreferred® Program. USDA Bio-based product certificate available upon request.

## Tall Oil Rosins and Soaps

Tall oil rosin (TOR) is a primary bio-refinery product based on crude tall oil (CTO) and comparable to the resinous constituent found in pine tree exudates.

**SYLVAROS™** NCY products are an unmodified TOR with a high content of abietic type rosin acids. It is especially suited for the manufacture of fortified rosin, paper size and ink resins. SYLVAROS Rosin and Disproportionated Rosins (DR) can be used for the manufacture of emulsifiers for the polymerization process and pigment coating. DR grades are further suitable for the formulation of solvent-based and hot-melt adhesives as well as in the manufacture of adhesive tapes and rubber products. Other applications are lacquers, soldering fluxes, sealants, marine coatings and the production of rosin derivatives.

SYLVAROS Rosin Soaps (RS) and Disproportionated Rosin Soaps (DRS) are used as emulsifiers in the polymerization process of styrene-butadiene rubber, nitrile rubber, polychloroprene and acrylonitrile-butadiene-styrene plastics. It is also suitable for the preparation of pigments, as anchoring agent and in the adhesive industry to improve adhesive properties on basis of casein or polymer dispersions.



Product	SYLVAROS 85	SYLVAROS NCY	SYLVAROS DR 22 NC
Product Description	TOR	TOR	TOR
Region of Origin	USA	USA	USA
Color Gardner	5	7	4
Bio-based Content* (%)	100	100	100
Acid Value (mg KOH/g)	175	165	166
Abietic Acid % of Solids	33	35	0.5
Dehydroabietic Acids % of Solids	20	18	55
Unsaps (%)	4	6	8
Solid Content (%)	100	100	100
Rosin Content (%)	88	85	87

Typical results and actual product specifications can be obtained from Product Data Sheets

\*According to the USDA BioPreferred® Program. USDA Bio-based product certificate available upon request..



SYLVAROS DRS 214	SYLVAROS DRS 215	SYLVAROS DRS 40	SYLVAROS DRS 42	SYLVAROS RS 200
K-Rosin Soap	K-Rosin Soap	K-Rosin Soap	K-Rosin Soap	K-Rosin Soap
Europe	Europe	USA	USA	USA
6	6	3	3	7
Not Yet Rated	No Yet Rated	Not Yet Rated	Not Yet Rated	Not Yet Rated
11	10	16	12	10
0.3	0.7	0.4	0.5	33
51	50	53	53	20
9	9	8	8	4
80	84	80	80	55
76	-	-	-	-

## Potential Applications

SYLFAT™, SYLVATAL™, and SYLVAROS™ pine chemicals are used for their functional properties, such as chemical reactivity and surface activity in chemical synthesis or in formulated products. For instance, the functionality of the carboxylic group of the fatty acids can be used to react with amines to form new amines, amides and imidazolines. This same functional group is readily reacted with mono-, di-, and poly alcohols to form esters offering unique properties. The unsaturation sites in the carbon chain's backbone can be used in Diels-Alder reactions to make adducted products. Dimer acids can be produced from TOFA, either thermally or catalytically.

	SYLFAT	SYLVATAL
	Tall Oil Fatty Acid	Distilled Tall Oil
<input checked="" type="checkbox"/> Recommended <input type="checkbox"/> Functional		
<b>Asphalt Emulsions</b>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
<b>Agrochemicals</b>		
Adjuvants	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Slow-Release Fertilizer Coatings		<input type="checkbox"/>
<b>Construction</b>		
Concrete Release Agents	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Concrete Air Entrainment	<input checked="" type="checkbox"/>	<input type="checkbox"/>
<b>Ester Solvents</b>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
<b>Fuel Additives</b>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
<b>Lubricants</b>		
Lubricant Esters / Base Oils	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Lubricants Additives	<input checked="" type="checkbox"/>	
Metalworking Fluids	<input checked="" type="checkbox"/>	<input type="checkbox"/>
<b>Mineral Processing- Flotation Reagents/Collectors</b>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
<b>Oilfield Chemicals</b>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
<b>Plasticizers For Rubber</b>	<input checked="" type="checkbox"/>	
<b>Resins</b>		
Alkyds, Short Oil		<input type="checkbox"/>
Alkyds, Medium/Long Oil	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Antifouling Coatings		
Phenolic / Resinate Ink Resins		
Epoxy Esters	<input checked="" type="checkbox"/>	
Pigment Wetting Agents	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Polyamide Curing Agents	<input checked="" type="checkbox"/>	
<b>Special Industrial &amp; Household Cleaners</b>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
<b>Textiles</b>	<input checked="" type="checkbox"/>	<input type="checkbox"/>



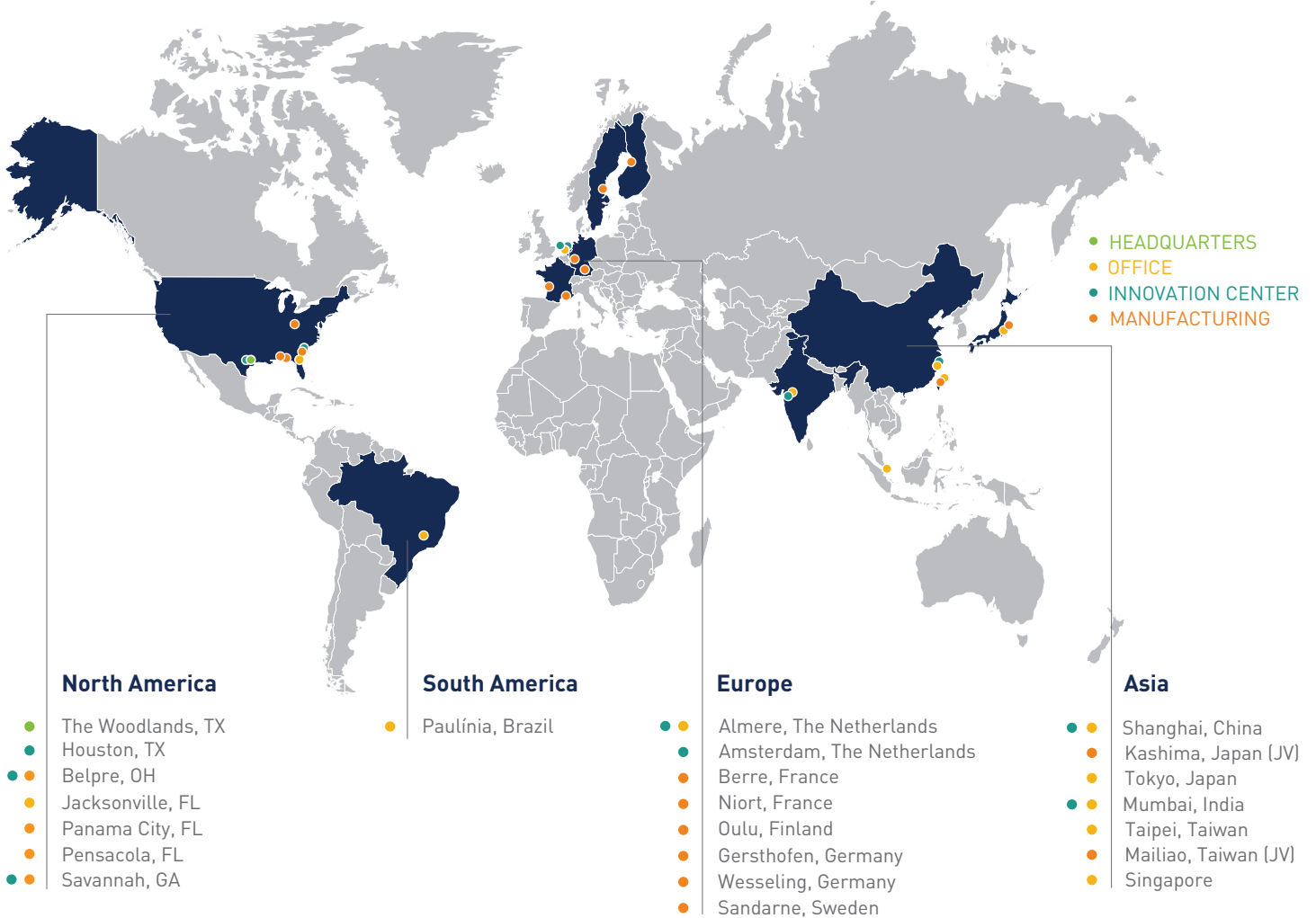
SYLVAROS 85, GRS, NCY	SYLVAROS DR 22 NC
Tall Oil Rosin	Disproportionated Rosin

<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	
<input type="checkbox"/>	
<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	
	<input type="checkbox"/>



# KRATON

## GLOBAL FOOTPRINT



### KRATON CORPORATION

For more information, visit our website at [www.kraton.com](http://www.kraton.com).

U.S.A. Headquarters  
The Woodlands, Texas

Asia Pacific  
Shanghai, China

Europe, Africa, Middle East  
Almere, The Netherlands

India/ Southeast Asia  
Mumbai, India



The information herein is for general information purposes only. While it is believed to be reliable, no representations, guarantees or warranties of any kind are made as to its completeness, accuracy, reliability, or suitability for applications or the results to be obtained therefrom.

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